

Lampiran 1
Check Sheet OEE Mesin Bead Grommet ABG-5

Tanggal :

6 Big Losses	Item Losses	Waktu		Akumulasi Waktu
		Mulai	Selesai	
Equipment Failure (breakdown losses)	Kegagalan Die/ Inserter			
	Instrument/elektrik rusak (EJO)			
	Kerusakan mekanik (EJO)			
	Perbaikan internal (Non EJO)			
	Former rusak			
	Die aus (ganti die)			
Setup & Adjustment Losses	Persiapan Compound			
	Persiapan Kawat / ganti kawat			
	Setup sampai OK (Ganti die/Former/ Former & Die)			
	Compound shortage			
	Kawat shortage			
	As bobin patah			
Idling and Minor Stoppages	Sensor tertutup/ Limit switch terganggu			
	Supplay comp'd terhambat			
	Adjust brake bobin			
	Adjust overlap			
Reduce Speed	Mesin kasar			
	Kawat mau habis			
	Former abnormal			
Start up Reject	Scrap Start Up			
Prod. Reject	Scrap Production Mass Pro			
	Repair			

Note :